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explanation of cnc G
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which you will almost see in every cnc machine It is G33 threading G code On Fanuc cnc control this exists as G32 G code for Special Thread Cutting'

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LinuxCNC forum
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April 21st, 2018 - the encoder gives you both an index and an A Pulse A amp I and that the encoder count type is set to 1 Re g76 code or g33 protomachine wrote'

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me all giddy with just
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*G33 Page 1 The format
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*Z X K I Resolution limits
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